

ADMIX INSTRUCTIONS (ver 6-25)

Tools Needed for Adding SetNCure® to Interior Finish Batches

- SetNCure® 5 Gallon Bucket (Part #SNC005)
- Measuring Pitcher with Oz. lines & Marker/Red Tape (sold separately)



SetNCure® Bucket & Example Measuring Pitcher

1. How Much SetNCure® to Use?

SetNCure® Ratio Depends on Finish Type. Select Finish Type & Ratio Below:

TYPE 1: PRE-BLENDED FINISH

Description: Cement, sand, pebble/quartz pre-blended in 80lb bags

SetNCure® Ratio:

Add **8oz SetNCure®** per 80lb bag of Pre-Blended Material

Examples:

CLI® Krystalkrete®, Sunstone® Hydrazzo®
Florida Stucco® Gem®, Reserve®, Petit Pearl®
NPT® StoneScapes®, JewlScapes®
PMM® Freestone®, Marquis®
SGM® Diamondbrite®, etc.
Universal® Micro Fusion®, Radiant Fusion®

TYPE 2: MIX ON SITE FINISH

Description: Individual 94lb sacks of cement added with sand, aggregate etc. in mixer

SetNCure® Ratio:

Add 25oz SetNCure® per 94lb sack of cement

Examples:

PebbleTec® Original, PebbleSheen®,
PebbleFina®, PebbleQuartz® etc.
Universal® Mini Pebble® etc.
WetEdge® Altima®, LunaQuartz®,
PrimeraStone®, etc.
NPT® QuartzScapes ® *see note below

Notes:

All trademarks and rights belong to their respective companies.

Finish examples provided for reference only. Cement volume per bag may vary.

Contact finish manufacturer for cement volume per bag of pre-blended material.

*NPT QuartzScapes® – 75oz SetNCure per batch for 2 Cement + 12 50lb QuartzScapes® base mix

2. Notes for Adjustments

- Using extra cement in your batch?
 - Add 0.266oz extra SetNCure® per pound of extra cement in batch.



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3. Step-by-Step Mixing Instructions

Before Adding Dry Finish Material:

- **Step 1 -** Add needed mix water to the mixer.
- Step 2 Gently agitate the SetNCure® bucket by rocking it back and forth for 15–30 seconds.
- Step 3 Calculate the amount of SetNCure® needed per batch (See Page 1)
- **Step 4 -** Mark or tape measuring pitcher at the required line per batch for easy measuring.
- **Step 5 –** Remove SetNCure® lid. Add required amount of SetNCure® per batch directly to the mix water. Allow the mix water and SetNCure® to mix thoroughly in mixer.
- Step 6 If using calcium chloride:
 - Pre-dissolve calcium chloride in bucket of water or dissolve prill / flake in the mixer *after* mix water and SetNCure® are added.
 - Ensure mix water, SetNCure®, and **dissolved calcium chloride** are thoroughly blended **before** adding any other dry ingredients.

Adding Dry Finish Material:

- **Step 7 -** Add dry ingredients to the mixer (cement, sand, rock, etc.).
- **Step 8 -** Add additional water as needed.
- **Step 9 -** Mix to desired consistency.
- Step 10 Pump, trowel, and finish.
- Step 11 Repeat Step 1- Step 10 for ALL batches.



Mixing Operator Measuring SetNCure & Adding to Mixer

4. Important Tips & Disclaimers

- When using SetNCure®, consider reducing the quantity of additional admixtures (e.g., pump aids, pozzolans, cement modifiers).
- Always properly wet-down or mist gunite or shotcrete shell before applying interior finish.
- SetNCure® will not reduce mottling or hazing due to improper brush, rag, water-wand or APS
- SetNCure® will not reduce mottling or hazing caused by improper acid or chemical wash.
- If also spray-applying MicroGlass® on non-exposed finishes, do not use calcium chloride.
- For questions or support, contact your MicroGlass® representative or the office at 941-208-0777.